

mody ELECTRIC SUBMERSIBLE ALL STAINLESS STEEL PUMPS

-500/706/806 4" SS SERIES-60Hz

STANDARD CONSTRUCTION	
Top Discharge Outlet	316SS
Outer Casing	316SS
Stator Casing	316SS
Strainer	316SS
Wear Plate	316SS *
Diffuser/Diffuser Assembly	Nitride Lined
Impeller	410SS
Sand Guard	316SS
Shaft	431SS
Tandem Mech Seals	SC/SC
O-Rings & Elastomers	Viton®
Exposed Hardware	316SS
Cable Type	SOOW
Oil	Food Grade
Ball Bearing Types	Radial/Angular

* Nitride Lined standard on G706 & G806

PUMP

- A removable Top Discharge Outlet, cast/fabricated male NPT is standard on all pump models, hose outlet is optional.
- External Sand Guard behind the Impeller prevents sand/debris from damaging mechanical seal face.
- Field adjustable Diffuser / Wear Plate optimizes the efficiency throughout the life of the pump.

MOTOR

Continuous Duty Rated Squirrel Cage Induction Motor rated IP68 completely submersible, Class H Insulation (180°C) tripple dipped and epoxied end windings.
Speed: 3400 RPM @ 60Hz
Maximum temperature of pump liquid: 104°F/ 40°C
Maximum Start/Stop per hour: 15

POWER SUPPLY

3 phase, 60 Hz. AC Supply. Available in any voltage / frequency combination. 208/220/230/460/575/1000V)

BALL BEARINGS

500 Series - Rotor rotates on two single row, deep groove ball bearings
700 Series & higher - Single row deep groove upper bearing. Double angular contact lower bearings. Bearings are enclosed with high temperature grease containing special anti-corrosion additive.

SHAFT SEAL

Tandem SC/SC & SC/SC Upper and lower mechanical seals wholly enclosed in a pressure compensated oil chamber. TC/TC are optional.

POWER CABLE

Waterproof/oil proof, rubber-insulated, neoprene-sheathed copper conductor flexible cable, 50ft, (15m) length (standard).

CABLE ENTRY SEAL

Water Dam type cable entry seal designed without Silicones or Epoxies.

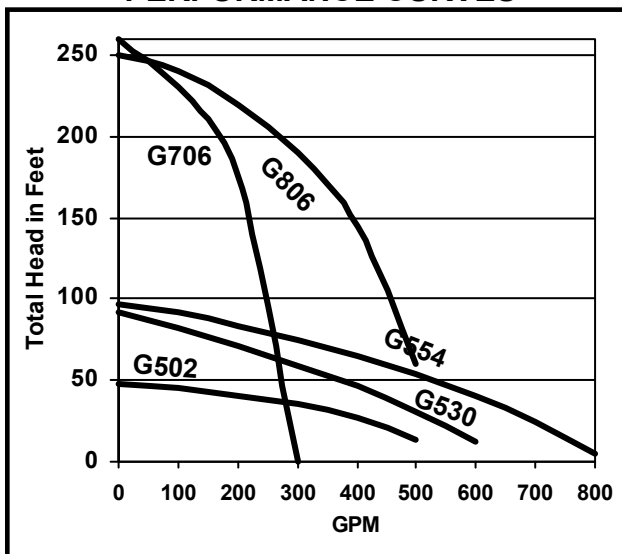
CABLE STRAIN RELIEF

Three foot long stainless steel cable sheath terminated at the cable gland is provided for strain relief on all pump models.

SUBMERGENCE

Submergence below liquid surface, min. 5" (127mm) max. 50' (15m)

PERFORMANCE CURVES



MODEL	MOTOR		CURRENT AMPS	DIMENSIONS **		STRAINER	WEIGHT *
	HP	PH		H	W		
			230/460V			HOLE SIZE **	Lbs.
G502T/SS	5	3	14.2 / 7.1	25-1/4	10-3/4	1 x 1/4	160
G530T/SS	7.5	3	22 / 11	28-1/2	10-3/4	1-3/16 x 3/8	180
G554T/SS	10	3	28 / 14	29-1/2	10-3/4	1-3/16 x 3/8	200
G706T/SS	16	3	44 / 22	33-1/4	14-1/5	3/8	380
G806T/SS	25	3	68 / 34	36	15-3/4	3/8	540

* Weights (Approx. Without Cable) ** Dimensions are in inches

01.13 Rev. 2