D35 PRO SERIES

Maximum Flow Rate: 36.5 gpm (138 l/min)

Maximum Pressure: 1500 psi (103 bar) for Metallic Pump Heads

WANNER™ HYDRA-CELL® PRO

SEAL-LESS PUMP TECHNOLOGIES



A higher standard of pump performance and efficiency.

- Integrates Wanner Hydra-Cell® Pro seal-less pump technologies for the highest levels of volumetric and energy efficiencies across a full rpm range.
- Seal-less design API 674 pumps that also exceed API 675 standards for accuracy, linearity and repeatability.
- True positive displacement pumping action achieves overall efficiency of >90%, targeting improvements at lower speeds and higher pressures.
- No mechanical dynamic seals, packing, or cups to leak, wear or replace – reduces maintenance, costs and downtime.

- Pumped liquid is 100% contained prevents degradation, contamination and environmental risks.
- Patented ADPC (Advanced Diaphragm Position Control) and hydraulic oil management system protects diaphragms under closed or restricted inlet conditions.
- Can run dry indefinitely without damage to the pump.
- Reliably handles a wide range of viscosities and shear sensitivities, corrosive liquids, abrasives, slurries and particulates.
- Reduced ownership costs in acquisition, operation, service, maintenance, and energy use.





D35 Pro Series | Performance

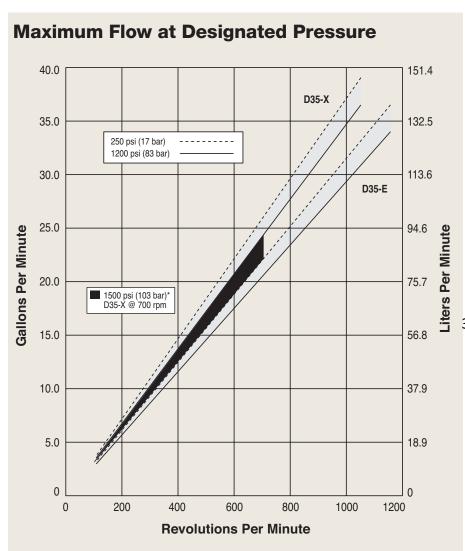
Capacities

	Max. Input	Max. Flow Capacities @1200 psi (83 bar)			Inlet sure	Max. Discharge Pressure Metallic Heads	
Model	rpm	gpm	l/min	psi	bar	psi	bar
D35-X	1050	36.5	138	500	34	1200	83
D35-E	1150	34.0	129	500	34	1200	83

	Max. Input		Capacities si (103 bar)	Max. Inlet Pressure		Max. Discharge Pressure Metallic Heads	
Model	rpm	gpm	l/min	psi	bar	psi	bar
D35-X	700	23.1	87.5	250	17	1500	103

Performance and specification ratings apply to D35 configurations unless specifically noted otherwise.

^{*} Consult factory if operating above 1200 psi (83 bar).





Illinois Location:

(847) 841-7867 860 Church Rd Elgin, IL 60123

Minnesota Location:

(651) 758-7867 330 Mill Bay South Suite 1511 Afton, MN 55001

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Due to the Wanner Engineering Continuous Improvement Program, specifications and other data are subject to change.



D35 Pro Series | Specifications

Flow Capacities	s @1200 psi (83 b	ar)			
Model	rpm	gpm	I/min		
D35-X	1050	36.5	138		
D35-E	1150	1150 34.0 129			
Delivery @1200	psi (83 bar)				
Model	gal/rev		liters/rev		
D35-X	0.0347		0.1314		
D35-E	0.0296	96 0.1120			
Delivery @1500	psi (103 bar)				
Model	gal/rev		liters/rev		
D35-X	0.0330	0.1250			
Maximum Diag	hawaa Duaaassaa				

Maximum Discharge Pressure

Metallic Heads: 1200 psi (83 bar) @ 1150 rpm max.

> 1500 psi (103 bar) @ 700 rpm max. -Consult factory if operating above 1200 psi (83 bar).

Maximum Inlet Pressure

250 psi (17 bar) with 1500 psi (103 bar)

maximum discharge pressure

500 psi (34 bar) with 1200 psi (83 bar)

maximum discharge pressure

Maximum Operating Temperature

Metallic Heads: 250°F (121°C) - Consult factory for correct component selection for temperatures from

160°F (71°C) to 250°F (121°C).

Maximum Solids Size 800 microns **Inlet Port** 2-1/2 inch NPT 150lb or 600lb ANSI RF flange 3 inch SAE flange **Discharge Port** 1-1/4 inch NPT

600lb or 1500lb ANSI RF flange 1-1/4 inch SAE flange

Calculating Required Power

$$\frac{100 \text{ x rpm}}{63,000} + \frac{\text{gpm x psi}}{1,460} = \text{electric motor hp}$$

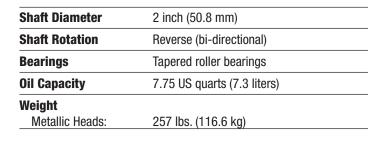
$$\frac{100 \text{ x rpm}}{84,428} + \frac{\text{l/min x bar}}{511} = \text{electric motor kW}$$

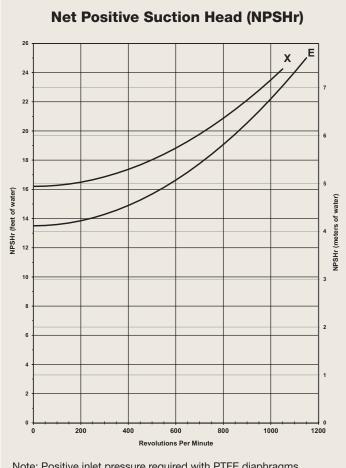
Attention!

When using a variable frequency drive (VFD) controller, calculate the hp or kW at minimum and maximum pump speed to ensure the correct hp or kW motor is selected. Note that motor manufacturers typically de-rate the service factor to 1.0 when operating with a VFD.

Calculating Pulley Size

$$\frac{\text{motor pulley OD}}{\text{pump rpm}} = \frac{\text{pump pulley OD}}{\text{motor rpm}}$$





Note: Positive inlet pressure required with PTFE diaphragms.

Suction Lift

Each Hydra-Cell pump has different lift capability depending on model size, cam angle, speed, and fluid characteristics. To ensure that your specific lift characteristics are met, refer to the inlet calculations regarding friction, and acceleration head losses in your Hydra-Cell Product Manual. Compare those calculations to the NPSHr curves above.



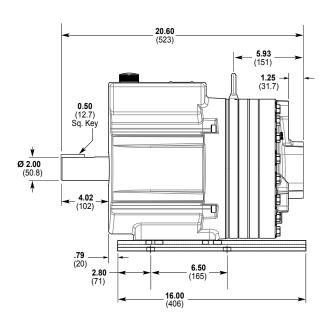
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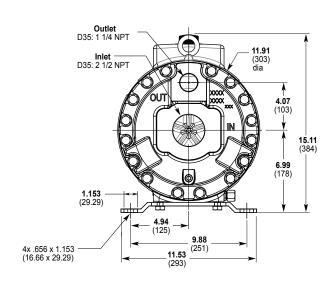


D35 Pro Series | Representative Drawings

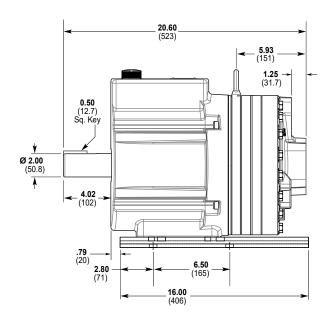
D35 Models with NPT Inlet/Outlet Ports Inches (mm)

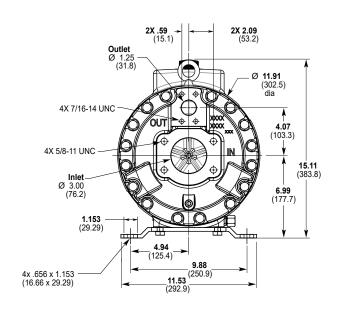






D35 Models with SAE Flange Inlet/Outlet Ports Inches (mm)



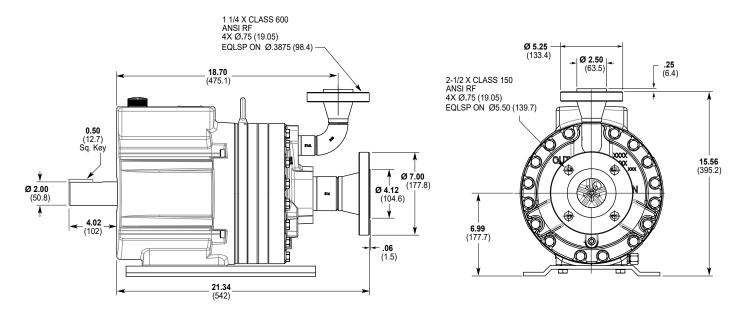


Note: Dimensions are for reference only. Contact factory for certified drawings.



D35 Pro Series | Representative Drawings / Valves / Skids

D35 Models with ANSI Flange Inlet/Outlet Ports Inches (mm)



Note: Dimensions are for reference only. Contact factory for certified drawings.

Valve Selection

A seal-less **C64 Pressure Regulating Valve** is
recommended for Hydra-Cell
Pro D35 pumping systems,
especially for high-pressure
requirements or when
handling dirty fluids.



A C24 Pressure
Regulating Valve provides
a capable, lower-cost
alternative to C64 valves
for Hydra-Cell Pro D35
pumping systems.







For complete specifications and ordering information, consult the Hydra-Cell Master Catalog.



D35 Pro Series | Options

Consult the Hydra-Cell Master Catalog for:

- Motors, bases, couplings and other pump accessories
- Hydra-Oil selection and specification information
- · Design considerations, installation guidelines, and other technical assistance in pump selection







D35 Pro with Cast Iron pump head.



D35 Pro with Brass pump head.



D35 Pro with 316L Stainless Steel pump head and ANSI flanges.



D35 Pro Series | How to Order

Ordering Information

A complete D35 Series Model Number contains 12 digits including 9 customer-specified design and materials options, for example: D35XPBTHFECA.

1	2	3	4	5	6	7	8	9	10	11	12
D	3	5									

Digit	Order Code	Description
1-3	D35	Pump Configuration Shaft-driven (NPT Ports or ANSI Flanges or SAE Flanged Ports)
4	X E	Hydraulic End Cam Max 36.5 gpm (138 l/min) @ 1050 rpm Max 34.0 gpm (129 l/min) @ 1150 rpm
5	P E	Pump Head Version Hydra-Cell Pro Hydra-Cell Pro SAE Flanged Ports
6	B C G Q R S	Pump Head Material Brass Ductile Iron (Nickel-plated) Duplex Alloy 2205 Stainless Steel (with Hastelloy C followers & follower screws) 316L Stainless Steel ANSI flange class 600 x 1500 316L Stainless Steel ANSI flange class 150 x 600 316L Stainless Steel - threaded or SAE ports Hastelloy CW12MW
7	A B E G J P	Diaphragm & O-ring Material Aflas diaphragm / PTFE O-ring Butyl EPDM (requires EPDM-compatible oil – Digit 12 oil code D) FKM PTFE (available with E cam only; 1050 rpm max.) Neoprene Buna-N
8	C D H N	Valve Seat Material Ceramic Tungsten Carbide (900 rpm max.) 17-4 Stainless Steel Nitronic 50 Hastelloy C
9	C D F N T	Valve Material Ceramic Tungsten Carbide (900 rpm max.) 17-4 Stainless Steel Nitronic 50 Hastelloy C

Digit	Order Code	Description
10		Valve Springs
	Ε	Elgiloy
	T	Hastelloy C
11		Valve Spring Retainers
	C	Celcon
	Н	17-7 Stainless Steel
	M	PVDF
	P	Polypropylene
	T	Hastelloy C
	Y	Nylon (Zytel)
12		Hydra-Oil
	Α	10W30 standard-duty oil
	В	40-wt for continuous-duty oil (use with 316L SST
		or Hastelloy CW12MW pump head - standard)
	D	40-wt EPDM-compatible oil
	E	Food-contact oil
	G	5W30 cold-temp severe-duty synthetic oil
	Н	15W50 high-temp severe-duty synthetic oil

D35 Pump Housing is standard as Cast Aluminum.

Upgrade to Ductile Iron available.



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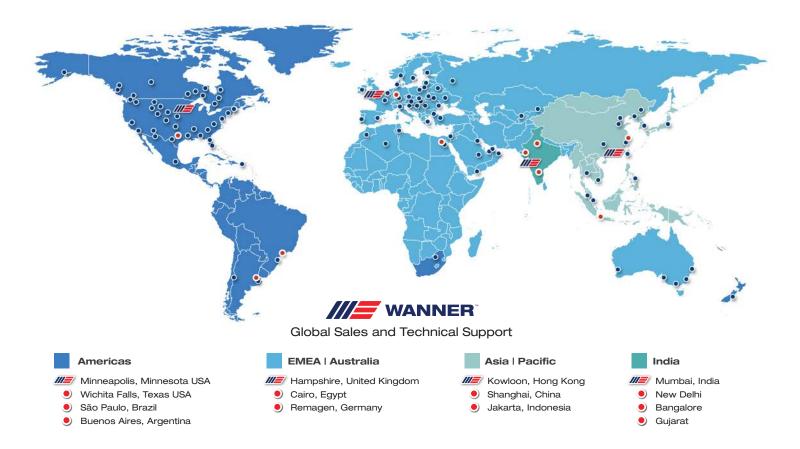
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