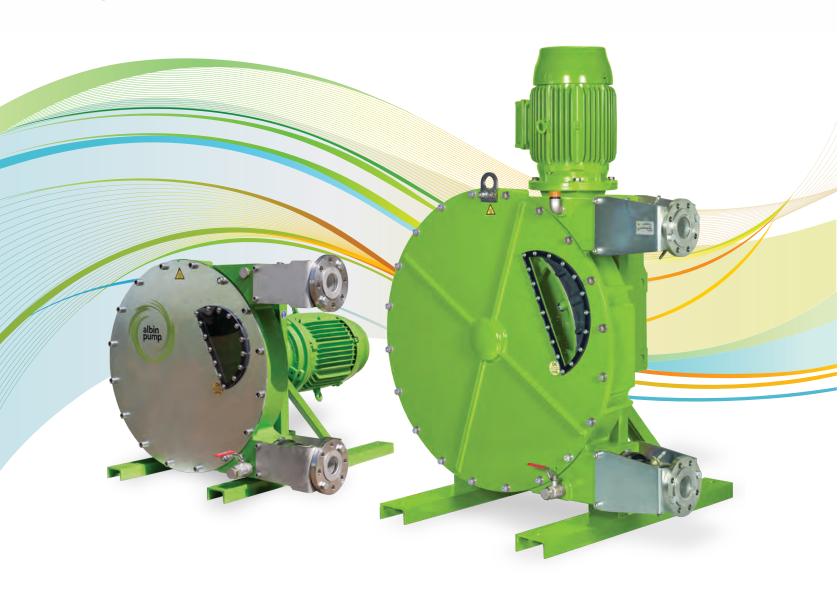




ALBIN PUMP ALH

High Pressure Hose Pumps







BETTER PERISTALTIC AND HOSE PUMP SOLUTIONS

Albin Pump is the expert in delivering peristaltic pumps that have been engineered with decades of industry experience to provide the performance, design simplicity and reliability our customers demand to achieve the lowest total cost of ownership.

Founded in 1928, Albin Pump is a leading manufacturer of electric peristaltic pumps, and is part of the Fluid sector of Ingersoll Rand including premium brands such as: ARO, Milton Roy, Thomas, Dosatron, Haskel, SEEPEX and more.

MARKETS AND APPLICATIONS



Water/Wastewater – Lime water, granular activated carbon (GAC), sodium hypochlorite, ferric chloride, sodium bisulfite, fluoride, polymers, aqueous ammonia, potassium, permanganate, caustic soda, and many more



Mining/Quarries – Sludge, viscous fluids, mud, clay, fluids with high solid content, light concrete, lead sulfate, pyrite, SABX, cyanide, various acids



Chemical – Corrosive acids and bases, latex, alcohol, soap, shampoo, cleaning agents, non aromatic solvents, chemical dosing, paint, water based paint, acrylics, pigments, ink, wall coating



Food and Beverage – Yeast, diatomaceous earth, egg white and yolk, fats, olive oil, wine, semolina, water and salt mixtures, natural flavorings, bakery dough/batter, cream, sugar mills, molasses, liquid sugar, liquid protein, syrups



General and Other Industries – Kaolin, pulp and paper waste sludge, manure, fertilizer, ceramic glaze, mold filling, titanium dioxide filter press feeding, building fibrous mortar, plaster, liquid cement



PUMP BENEFITS

- Best total cost of ownership
- ✓ High quality with a longer hose life
- ✓ Faster and easier maintenance
- ✓ Better service
- ✓ Competitive lead time
- ✓ Low shear



PUMP FEATURES

- √ Fully self-priming
- ✓ Damage-free continuous dry running
- ✓ No mechanical seal nor packing gland
- ✓ Suitable for abrasive, corrosive or viscous fluids
- ✓ Easy installation, operation and maintenance

- Predictable performance with subsequent cost savings
- ✓ Available in many different sizes for flow rates up to 120m³/h (528 gpm) (ALH125 Duplex)
- Unparalleled Versatility two hose sizes available for a common pump.



- ✓ Low sound level
- ✓ Perfect volumetric flow
- Accurate and repeatable dosing and metering
- Long life and greater reliability
- ✓ Lowest cost of ownership
- ✓ Stainless steel hardware

HOSE FEATURES AND BENEFITS

- ✓ Highest quality compound rubber
- Long life material and structure with inner reinforcement layers
- ✓ Suitable for pressure up to 15 bar (220 psi)
- ✓ Available in 7 different rubber compounds and in 16 different sizes to fit most competitor pumps

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PumpSupplyInc.com

OUR PERISTALTIC PUMP RANGE

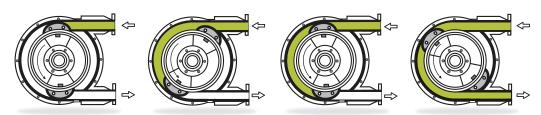
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PUMP MODEL	MAX FLOW	RECOMMENDED FLOW RANGE	MAX PRESSURE	PUMP WEIGHT	PUMP CONNECTION
		Pump			
ALH05-3	20,4 l/h (5 gph)	4,1 - 14,3 l/h (1-4 gph)	8 bar (115 psi)	25 kg (55 lb)	Hose tail Ø 16mm (5/8 in)
ALH10-3	70 l/h (18 gph)	12 - 42 l/h (3-11 gph)	10 bar (145 psi)	28 kg (62 lb)	Hose tail Ø 16 mm (5/8 in)
ALH10	180 l/h (48 gph)	18 - 90 l/h (5-24 gph)	10 bar (145 psi)	25 kg (55 lb)	Hose tail Ø 16 mm (5/8 in)
ALH15-3	420 l/h (111 gph)	42 - 147 l/h (11-39 gph)	10 bar (145 psi)	35 kg (77 lb)	Hose tail Ø 20 mm (7/8 in)
ALH15	600 l/h (159 gph)	60 - 315 l/h (16-83 gph)	10 bar (145 psi)	35 kg (77 lb)	Hose tail Ø 20 mm (7/8 in)
ALH20-3	670 l/h (177 gph)	71 - 291 l/h (19-77 gph)	10 bar (145 psi)	36 kg (79 lb)	Hose tail Ø 25 mm (1 in)
ALH20	1020 l/h (269 gph)	102 - 535 l/h (27-141 gph)	10 bar (145 psi)	36 kg (79 lb)	Hose tail Ø 25 mm (1 in)
ALH25	2,2 m ³ /h (10 gpm)	0,3 - 1 m ³ /h (1.4-4.3 gpm)	15 bar (220 psi)	80 kg (176 lb)	Flange DN25/PN16 (1 in/150#)
ALH32	5,3 m³/h (23 gpm)	0,8 - 2,3 m ³ /h (3.3-10 gpm)	15 bar (220 psi)	145 kg (320 lb)	Flange DN32/PN16 (1.25 in/150#)
ALH40	8,2 m³/h (36 gpm)	1,3 – 3,6 m ³ /h (5.2-15.7 gpm)	15 bar (220 psi)	145 kg (320 lb)	Flange DN40/PN16 (1.5 in/150#)
ALHX40	9,6 m³/h (42 gpm)	2 - 5 m³/h (8.8-22 gpm)	15 bar (220 psi)	210 kg (463 lb)	Flange DN40/PN16 (1.5 in/150#)
ALH50	15,8 m³/h (70 gpm)	3,5 - 10,3 m ³ /h (15-45 gpm)	15 bar (220 psi)	315 kg (694 lb)	Flange DN50/PN16 (2 in/150#)
ALH65	20,7 m³/h (91 gpm)	4,6 - 13,6 m ³ /h (20-60 gpm)	15 bar (220 psi)	335 kg (739 lb)	Flange DN65/PN16 (2.5 in/150#)
ALHX65	22 m³/h (96.9 gpm)	8,3 - 16,7 m ³ /h (36.5-73.5 gpm)	15 bar (220 psi)	500 kg (1102 lb)	Flange DN65/PN16 (2.5 in/150#)
ALHX80	27,5 m³/h (121 gpm)	10,4 - 20,9 m ³ /h (46-92 gpm)	15 bar (220 psi)	700 kg (1543 lb)	Flange DN80/PN16 (3 in/150#)
ALH80	35 m³/h (154 gpm)	13,3 - 18,9 m³/h (59-83 gpm)	15 bar (220 psi)	970 kg (2138 lb)	Flange DN80/PN16 (3 in/150#)
ALH100	54 m³/h (238 gpm)	21,6 - 37,2 m³/h (95-164 gpm)	15 bar (220 psi)	1270 kg (2800 lb)	Flange DN100/PN16 (4 in/150#)
ALH125	88 m³/h (387 gpm)	44 - 83 m³/h (194-365 gpm)	15 bar (220 psi)	1800 kg (3968 lb)	Flange DN125/PN16 (5 in/150#)

EXAMPLE OF AVAILABLE **OPTIONS**

Duplex pump (dual pumps), special connection such as SMS, Tri-clamp, DIN, ANSI, JIS, thread NPT and BSP*... Hose rupture detector and revolution counter, ATEX II & I execution, variable speed drive, mobile trolley and more.



PUMP OPERATION



APPLICATIONS



ALH125 crude oil pumping



ALH65 wastewater treatment



ALHX80 for filter press feeding



ALH65 for chemical dosing

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^{*}contact your sales representative to check connections available on your desired pump size

ALBIN PUMP ALH FLOW CURVES

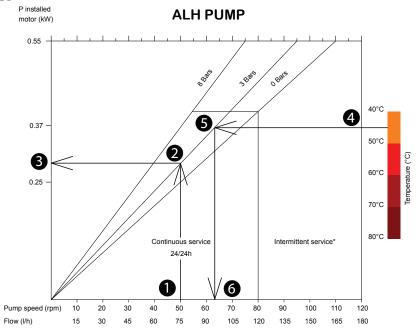
HOW TO READ THE PUMP CURVES?

DETERMINE INSTALLED MOTOR POWER

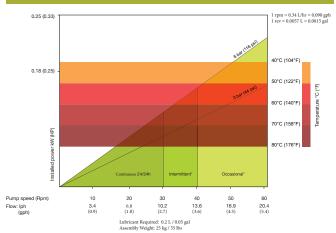
- **1 -** Select the required flow. This gives you the required pump speed.
- **2 -** Move upwards to the calculated discharge pressure.
- **3 -** Move to the left for the installed motor power.

VERIFY CURVE ADJUSTMENT FOR TEMPERATURE ABOVE 40°C (104°F)

- 4 Determine the fluid's max. temperature.
- **5** Move to the left to the calculated discharge pressure.
- 6 Move downwards to determine your maximum allowed pump speed for the fluids temperature.



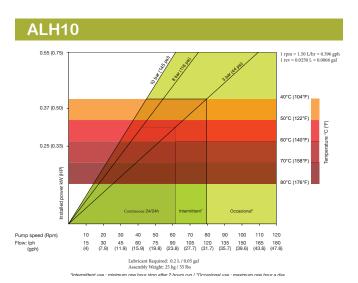
ALH05 – 3 Lobes

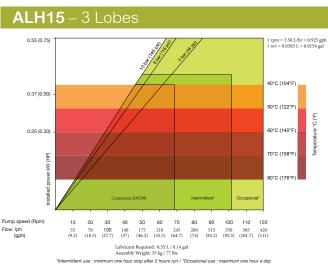


*Intermittent use : minimum one hour stop after 2 hours run / *Occasional use : maximum one hour a day

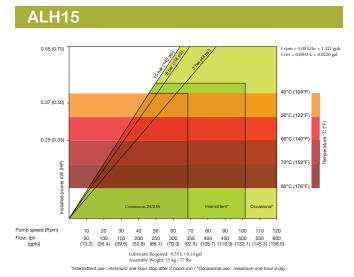
0.55 (0.75) 0.55 (0.75) 0.37 (0.50) 0.25 (0.33) 0.25 (0.33) 0.26 (33) 0.27 (0.50) 1 rpm = 1.00 L/hr = 0.26 gph | 1 rev = 0.0167 L = 0.0044 gal 40°C (104°F) | 50°C (122°F) | 60°C (140°F) | 70°C (158°F) | 70°C

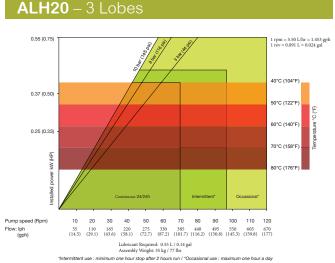
one hour stop after 2 hours run / *Occa

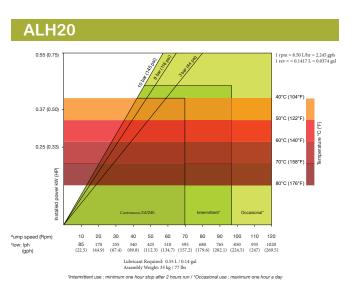


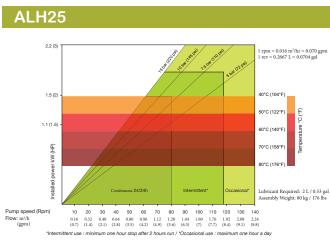


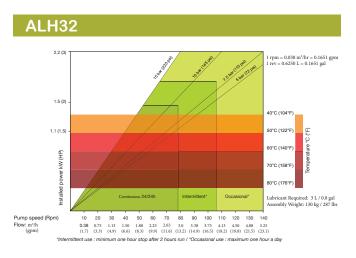
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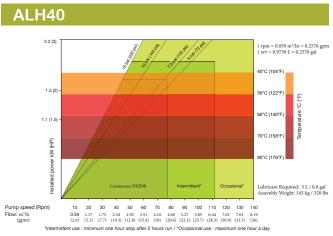




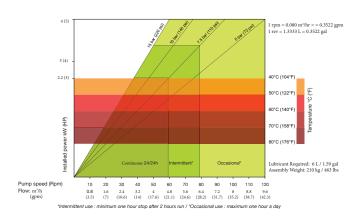




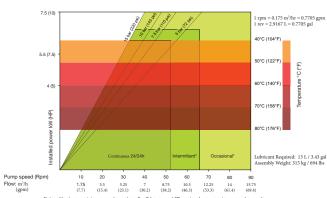




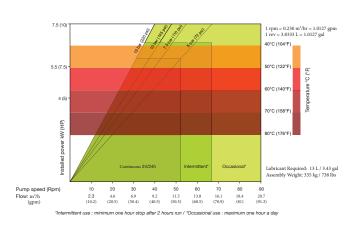
ALHX40



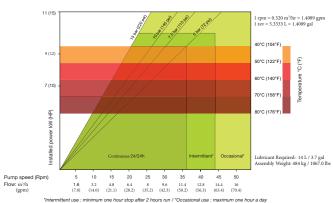
ALH50



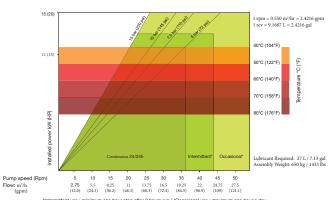
ALH65



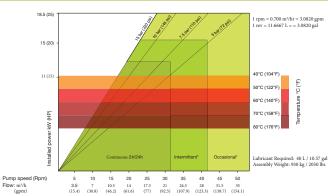
ALHX65

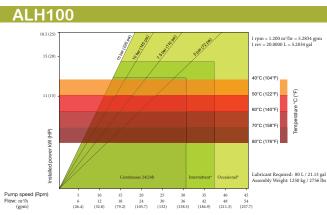


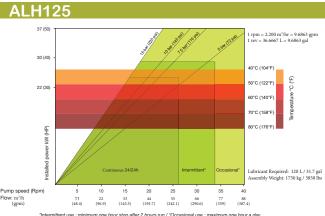
ALHX80



ALH80

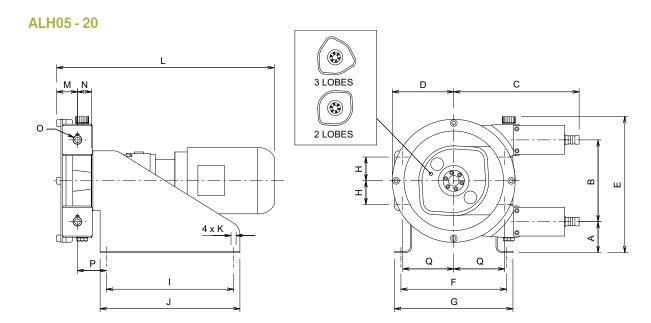






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O ALBIN PUMP ALH DIMENSIONS mm (inch)



TYPE	А	В	С	D	E	F	G	н	ı	J	К	L	M	N	øо	Р	Q
ALH05	104 (4.0)	115 (4.5)	226 (8.9)	95 (3.7)	271 (10.7)	220 (8.7)	240 (9.4)	33.5 (1.3)	260 (10.2)	280 (11.0)	4xø9 (4xø0.35)	-	42.5 (1.7)	36.5 (1.4)	16* (0.6)	66 (2.6)	81.3 (3.2)
ALH10 - 3 Lobes	104 (4.0)	115 (4.5)	226 (8.9)	95 (3.7)	271 (10.7)	220 (8.7)	240 (9.4)	33.5 (1.3)	260 (10.2)	280 (11.0)	4xø9 (4xø0.35)	-	42.5 (1.7)	36.5 (1.4)	16* (0.6)	66 (2.6)	81.3 (3.2)
ALH10	104 (4.0)	115 (4.5)	226 (8.9)	95 (3.7)	271 (10.7)	220 (8.7)	240 (9.4)	33.5 (1.3)	260 (10.2)	280 (11.0)	4xø9 (4xø0.35)	-	42.5 (1.7)	36.5 (1.4)	16* (0.6)	66 (2.6)	81.3 (3.2)
ALH15 - 3 Lobes	73 (2.9)	193 (7.6)	297 (11.7)	145 (5.7)	325 (12.8)	249 (9.8)	280 (11.0)	52 (2.0)	300 (11.8)	330 (13.0)	4xø13 (4xø0.5)	-	46 (1.8)	35.5 (1.4)	20* (0.7)	0.5 (2.8)	124.8 (4.9)
ALH15	73 (2.9)	193 (7.6)	297 (11.7)	145 (5.7)	325 (12.8)	249 (9.8)	280 (11.0)	52 (2.0)	300 (11.8)	330 (13.0)	4xø13 (4xø0.5)	-	46 (1.8)	35.5 (1.4)	20* (0.7)	0.5 (2.8)	124.8 (4.9)
ALH20 - 3 Lobes	73 (2.9)	193 (7.6)	297 (11.7)	145 (5.7)	325 (12.8)	249 (9.8)	280 (11.0)	52 (2.0)	300 (11.8)	330 (13.0)	4xø13 (4xø0.5)	-	46 (1.8)	35.5 (1.4)	20* (0.7)	0.5 (2.8)	124.8 (4.9)
ALH20	73 (2.9)	193 (7.6)	297 (11.7)	145 (5.7)	325 (12.8)	249 (9.8)	280 (11.0)	52 (2.0)	300 (11.8)	330 (13.0)	4xø13 (4xø0.5)	-	46 (1.8)	35.5 (1.4)	20* (0.7)	0.5 (2.8)	124.8 (4.9)

ALBIN PUMP ALH DIMENSIONS mm (inch)



Note: all pumps are available with standard motorization horizontal and on demand with vertical motorization. This offers a smaller footprint and more compact design.

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ALBIN PUMP ALH HOSES

The superior quality of Albin Pump hoses is one key to our success but, more importantly, it is the key to your success in everyday applications.

Albin Pump is constantly engaged with suppliers to provide quality hoses for superior performance in the market.

To reach that objective, Albin Pump invests in high quality raw materials (which includes natural rubber) and in an engineered hose design to perfectly balance strength and elasticity.

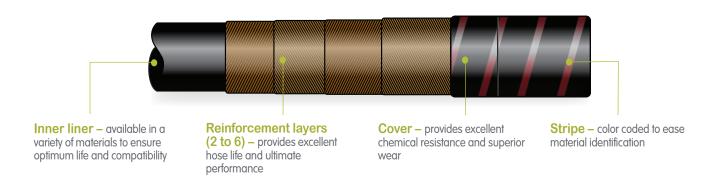
The result of this effort is the Albin Pump hose portfolio, which add premium performances and a life cycle up to 30% longer* than competitive hoses.

Albin Pump Hose Features

- Engineered design with varying inner reinforcement layers (from 2 to 6) of braided polyamide are selected based on hose material and size.
- Outer layer is vulcanized to strict tolerances to ensure perfect compression.
- Best quality raw materials create an engineered compound to combine optimum mechanical and chemical characteristics.
- External raw surface (hose is not re-machined after production) retains the lubrication film between the hose and shoe, reducing friction and heat generation to further extend hose life.
- Available in 7 different material compounds and 16 different sizes to cover a wide range of applications and pump sizes.
- Unique color code located on the hose to facilitate the material identification.

Albin Pump Hose Competitive Advantages

- Longer life: Up to 30% longer* than competition due to design features listed above
- ✓ Able to handle shear-sensitive fluids with minimal wear
- ✓ Highly versatile
- ✓ Available in different lengths retrofittable with most major competitive pumps (Bredel[™], Verderflex[™], Abaque[™]...).
- Once retrofitted with an Albin Pump® hose, competitive pumps reduce their TCO (Total Cost of Ownership) thanks to an extended meantime between failures.



^{*}Relative to industry competition in comparable operating environments.

ALBIN PUMP ALH HOSE OFFERINGS

- Available in 7 different material compounds and 16 different sizes to cover a wide range of applications and pump sizes.
- ✓ Long life material and structure with inner reinforcement layers



	Water Treatment,	=	6	75	1	î		T.	Agricultural,	ß				
	Domestic & Industrial Waste	Ceramic Industry	Mining and Quarries	Building and Construction	Chemical	Food and Beverage	Paint	Pulp & Paper	Biogas & Fertilizer	Min/Max Temp Range*				
NR	Natural Rubber (NR) can be considered a do-all material used in diverse applications; combines superior mechanical properties and provides good chemical compatibility (especially with water-based products and weak bases, acids, glycols, and ketones. Not recommended with hydrocarbons and oxidants in general.													
	✓	✓	✓	✓	✓	✓	✓	✓	✓	(-5°F / 175°F)				
NBR	Nitrile Butadiene Rubber (NBR) is generally very good with natural and synthetic oils, petroleum-based fluids (non-aromatic). Mechanical properties are good, ranked behind NR.													
ALH NBR - AT	✓		✓	✓	✓				✓	(-5°F / 175°F)				
NBR FDA	Food Grade NBR has the same characteristics as standard NBR, but is suitable for contact with food													
ALL WITE OF THE REPORT	✓					✓			✓	(-5°F / 175°F)				
EPDM ATTENTION A	Ethylene Propylene Diene Monomer (EPDM) rubber has a very wide chemical compatibility for both acids and caustic applications, b is not recommended with hydrocarbons (aromatic or chlorinated) or oils (natural and synthetic). Mechanical properties are comparable to NBR.								oplications, but erties are	-20°C / 90°C (-5°F / 194°F)				
	✓	✓	✓	✓	✓		✓	✓	✓	(- 3 F / 19 4 F)				
HYPALON° /CSM	HYPALON®/CSM has an excellent chemical compatibility to seawater and brine, strong acids, and bases. Hypalon® is also strongly recommended with oxidants, hypochlorite, and alcohols. It is not recommended with hydrocarbons and aromatic solvents. Mechanical properties are very good just slightly less than Natural Rubber.									-20°C / 80°C				
	✓		✓		✓				✓	(-5°F / 175°F)				
VITON®/ FKM	VITON®/FKM, Viton® is a fluorinated synthetic rubber, it has the widest chemical compatibility among with the "rubber family". Can be used with strong acids and bases, aromatic solvents, hydrocarbons, and synthetic and natural oils. Viton® has a good resistance to high temperatures, but is not recommended to be used with abrasive or heavy duty applications due to its mean resistance to abrasion and average mechanical properties.									-20°C / 85°C (-5°F / 185°F)				
	✓		✓		✓				✓					
NR FDA	Food Grade Natural Rubber (NR) has the same characteristics as standard NR but is suitable for contact with food								food	-20°C / 80°C				
NR FDA	✓					✓			✓	(-5°F / 175°F)				

^{*}For fluid temperatures above 40°C/104°F, consult ALH data sheets for maximum speed & pressure adjustments

ALBIN PUMP ALH CIP RANGE

THE REVOLUTIONARY HIGH PRESSURE CLEAN IN PLACE HOSE PUMP

Albin Pump has developed a solution for easier and better clean in place hose pumps. CIP pumps are available in 4 different sizes: ALH25, ALH40, ALHX40 and ALH65. Flow rates are similar to industrial ALH pump range.

HOW DOES IT WORK?

Albin Pump has developed a specific and a unique wheel to meet the requirements of its industrial customers from food, cosmetic and pharmaceutical industries.

The new ALH CIP pump has a patent pending designed pump-wheel that will allow the pressing shoes to retract (not to compress the pump) for an efficient clean in place process. Albin Pump offers the option in the range of peristaltic ALH pumps. It allows users, by simply reversing the direction of rotation of the pump ($\frac{1}{2}$ turn), to be able to retract the shoes automatically, in order to make the cleaning and sterilization operations, without any action on the pump.



The client saves time and will keep the highest level of functionality in the process. The design is done with a minimum use of moving parts and requires a minimum amount of maintenance, all to guarantee a maximum amount of function and production time. The new CIP wheel in combination with Albin Pump world leading design and exceptional long hose lifetime creates even more effective production processes.

The advantage of this technology is that it does not damage or shear the pumped fluid while maintaining a high level of hygiene. Only the inner part of the hose NR FDA or NBR FDA is in contact with the pumped fluid.

The Albin Pump Peristaltic pumps are used for the transfer of all type of fluids:

- √ Viscous
- ✓ Abrasive
- ✓ Corrosive
- √ Fibrous with particles

HOSE MATERIALS

Albin Pump can offer food grade hoses in NR FDA and NBR FDA and meet the certifications EC 1935/2004 and FDA CFR21§177.2600. The internal layer of the hose is white (NR FDA) or black (NBR FDA), according to the pumped fluid.

The "CIP wheel" is available on several models: for flows from 0.5 up to 10 m3/h (1,4 gpm-45 gpm) and where the maximum discharge pressure can reach 15 bar (220 psi).







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ALBIN PUMP ALHS SERIE

BARE SHAFT PUMP

For customers who require a long shaft technology, Albin Pump has also developed the ALHS series.

These pumps are equipped with a removable bearing case for easy bearing maintenance and can be converted into a close coupling ALH type pump at any time. In addition this solution allow customer to take advantages of Albin pump products by retrofitting existing installations using same technology form competitors.

ALHS DUPLEX WITH TWIN PUMP HEADS

Albin Pump designs and manufactures duplex models featuring twin pump heads. With this duplex system, flow rates range from 0 to 125 m3/h (634 gpm) for the duplex ALHS125D.

All ALH pumps starting from size 25 are available in duplex configuration. Duplex pump is identified with the following nomenclature: ALHSXXXD.





Bare Shaft Pump



ALHS80 Duplex for quarries

ALBIN PUMP ALH OPTIONS AND ACCESSORIES

ALHP PULSATION DAMPENERS

The ALBIN Pump ALHP in-line pulsation dampener will reduce vibration and water hammer in your piping therefore increasing the hose life.

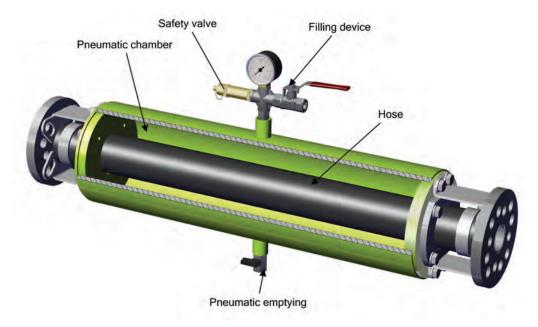
This is achieved by means of a thick-walled, reinforced rubber hose which is mounted in a carbon steel, cylindrical pressure vessel. The hose is surrounded by compressed air (nitrogen when ATEX equipped). Pulsation is created by the peristaltic pump functioning principal, whereas the rubber hose in the pulsation dampener adapts its volume to compensate pulsation and provide a smooth flow to the discharge line.

The ALBIN Pump ALHP in-line pulsation dampener can cut up to 90% of the pulsation created by the pump.

ALHP Pulsation dampeners are available in 4 sizes to cover ALH pumps from ALH25 to ALH125.



ALHP125 for biogas



ALHP model	Standard Connections	For pump					
ALHP040	Multiple holes flange DIN or ANSI (PN16,150#)	ALH025-ALH032-ALH040-ALHX40					
ALHP050	Multiple holes flange DIN or ANSI (PN16,150#)	ALH050-ALH065-ALHX65					
ALHP100	Multiple holes flange DIN or ANSI (PN16,150#)	ALHX80-ALH080-ALH100					
ALHP125	Flange DIN DN125/PN16 or ANSI 5"/150#	ALH125					

ALBIN PUMP ALH OPTIONS AND ACCESSORIES

OTHER OPTIONS

- ✓ Different connections such as JIS, SMS, Tri-Clamp, DIN11851 and more
- √ Variable Frequency Drive, all our pumps are delivered ready to be connected to a VFD. Please contact your regional customer support team for built-in VFD options and availabilities
- ✓ Mobile trolley
- ✓ Hose rupture detector and revolution counter
- ✓ Pneumatic vacuum system
- ✓ ATEX II & I certification
- ✓ Special accessories and configurations on demand



Pneumatic vacuum system



Hose rupture detector



BSP thread Male or Female Option



ISO Flange PN16

Standard ALH25-ALH125

Option ISO 1127



ANSI flange B16.5

Option

Example of some available connections, more on request



ALH with cooling cover



ALH25 pumps stacked, used for the distribution of lime milk in a municipal water treatment plant

RELATED ALBIN PUMP RANGES

Discover our ALP Low Pressure Tube Pump range with a flow up to 10 m3/h (45 gpm) and a maximum pressure of 4 bar (60 psi).







SCAN TO LEARN **MORE ABOUT ALBIN PUMP**



Overview of Albin Pump ALH Applications

HOSE PUMP APPLICATIONS



ALH125 pumping concrete



ALH100 for thickener underflow in mining industry



ALH100 handling limewater in a wastewater treatment plant



ALH100 pumping thickener underflow in a quarry



ALH125 for biogas applications



ALH125 for car battery recycling, handling wastewater and slurries

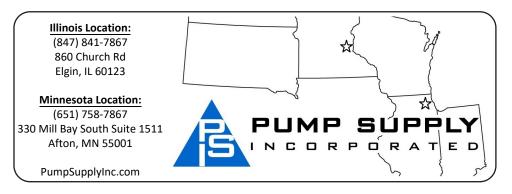


ALH125 for truck unload of fertilizer in agriculture



ALHX40 for lime milk in wastewater treatment

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About Ingersoll Rand Inc.

Albin Pump is a brand of Ingersoll Rand and part of the Precision and Science Technologies (PST) business segment. PST consists of a portfolio of complementary, mission critical brands such as Milton Roy®, ARO®, LMI®, Albin Pump, Thomas®, Welch®, Haskel®, Dosatron®, YZ®, Williams®, SEEPEX®, MP® and Oberdorfer®.

At PST, we deliver solutions for precision dosing and transfer of high value fluids in various markets such as medical, food and beverage, water and hydrogen. For more information, visit www.IRCO.com.

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